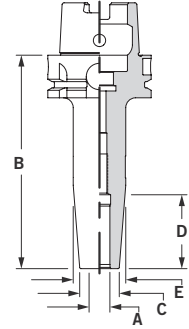




HSK63A Shrink Fit Holders

Shrink Fit Holders require a shrink fit machine which expands the bore when heated to accept a cutting tool. Once cooled the tool is held securely over the entire length of the shank resulting in superior gripping force with minimal runout.

- Concentric to .0002" TIR puts tool precisely on spindle centerline
- Balanced to G2.5 @ 25000 RPM
- Through spindle coolant ready
- Designed with high rigidity and maximum grip



HSK63A Shrink Fit Holders						
Taper	Size A	Gage Length (B)	C	D	E	Part #
HSK63A	1/8	3.15	.39	—	—	RHSK63ASF0125315
HSK63A	3/16	3.15	.39	—	—	RHSK63ASF0187315
HSK63A	1/4	3.15	.83	1.38	1.06	RHSK63ASF0250315
HSK63A	1/4	5.12	.83	1.38	1.06	RHSK63ASF0250512
HSK63A	1/4	6.30	.83	1.38	1.06	RHSK63ASF0250630
HSK63A	5/16	3.15	.83	1.38	1.06	RHSK63ASF0312315
HSK63A	5/16	5.12	.83	1.38	1.06	RHSK63ASF0312512
HSK63A	5/16	6.30	.83	1.38	1.06	RHSK63ASF0312630
HSK63A	3/8	3.35	.94	1.57	1.26	RHSK63ASF0375335
HSK63A	3/8	5.12	.94	1.57	1.26	RHSK63ASF0375512
HSK63A	3/8	6.30	.94	1.57	1.26	RHSK63ASF0375630
HSK63A	1/2	3.54	.94	1.77	1.26	RHSK63ASF0500354
HSK63A	1/2	5.12	.94	1.77	1.26	RHSK63ASF0500512
HSK63A	1/2	6.30	.94	1.77	1.26	RHSK63ASF0500630
HSK63A	5/8	3.74	1.06	1.77	1.34	RHSK63ASF0625374
HSK63A	5/8	5.12	1.06	1.77	1.34	RHSK63ASF0625512
HSK63A	5/8	6.30	1.06	1.77	1.34	RHSK63ASF0625630
HSK63A	3/4	3.93	1.30	2.17	1.65	RHSK63ASF0750394
HSK63A	3/4	5.12	1.30	2.17	1.65	RHSK63ASF0750512
HSK63A	3/4	6.30	1.30	2.17	1.65	RHSK63ASF0750630
HSK63A	1	4.53	1.73	2.17	2.05	RHSK63ASF1000452
HSK63A	1	6.30	1.73	2.17	2.05	RHSK63ASF1000630
HSK63A	1-1/4	4.72	1.73	2.17	2.05	RHSK63ASF1250472
HSK63A	1-1/4	6.30	1.73	2.17	2.05	RHSK63ASF1250630

HSK63A Coolant Accessories		
HSK63A Coolant Tube	HSK63A Coolant Tube Plug	HSK63A Coolant Tube Wrench
RHSK63ACT	RHSK63AHP	RHSK63ATW